

SCOPE OF ACCREDITATION

Welding

Unison Industries
7575 Baymeadows Way
Jacksonville, FL 32256

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U00 None

AC7110/1 Rev H - Nadcap Audit Criteria for Brazing (Torch/Induction) (to be used on audits on/after 7 August 2016)

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement B – Induction (Additional requirements)

Supplement E – GTA Tack Welding (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)

AC7110/5 Rev J - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/AFTER 25-Sep-2022)

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

Supplement M – Orbital Tube Welding and Manual / Mechanized / Semi-Automatic Tube Welding (Additional requirements)

AC7110/5S Rev I - Supplemental Audit Criteria for Welding For Fusion Welding (to be used on audits on/AFTER 13-Aug-2023)

U00 None

AC7110/6 Rev H - Nadcap Audit Criteria for Laser Welding

Baseline (All audits)

Supplement D – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/6S Rev F - Nadcap Supplemental Audit Criteria for Laser Welding (to be used on audits on/AFTER 13-Aug-2023)

U00 None

AC7110/9 Rev F - Nadcap Audit Criteria for Percussion Stud Welding (to be used on audits on/after 7 August 2016)

Baseline (All audits)

Supplement A – Automatic Capacitor Discharge Machines (Additional requirements)

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/12S Rev I - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/AFTER 13-Aug-2023)

U00 None