



14 CFR 145 Maintenance Capability List

Unison Industries, LLC
5345 State Highway 12
Norwich, N.Y. 13815

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Revision: 25
Date: May 5, 2022
Approved by: Shannon Slack, Acct. Manager
Christine Hannon, QA Manager

RECORD OF REVISIONS

Date	Rev.	List of Effected Pages	Approval
Jan 13, 2015	None Stated	Previous FAA Approved Baseline	Gary Cummings Chris Steiber
Feb 16, 2015	1	Initial release of Rewritten List Added 514842-1 to item 4 (new version of 430117)	Gary Cummings Chris Steiber
July 15, 2016	2	Added GENX tier II products	David Grey Chris Steiber
Sept 12, 2016	3	Added 515876-1 & 517113-1 LEAP1A	David Grey Chris Steiber
Dec 05, 2016	4	Added HF120 sensors	David Grey Chris Steiber
Dec 20, 2016	5	Added PW1100, PW1500 & Passport 20 part numbers. Clean up of duplicate programs & PN's, revised numbering system for entries, clarified programs of eligibility in remarks column.	David Grey Chris Steiber
Jan 27, 2017	6	Added 504293-1 T3 that was omitted on Rev 5. Also CMM correction to 508672-1	David Grey Chris Steiber
Mar 3, 2017	7	Added 504293-2 & 508672-2 to GENX program. Same testing as the -1 configuration	David Grey Chris Steiber
Apr 3, 2017	8	Added 512337-1 to PW 6000 program. New PN same as 430192.	David Grey Chris Steiber
Sept 20, 2017	9	Added 432001 per Form 4.22-2	David Grey Chris Steiber
Nov 8, 2017	10	Added 515564-3 per form 4.22-2	David Grey Chris Steiber
Dec 18, 2017	11	Added 518041-1, 515546-1, 513289-2 & 518021-1 per form 4.22-2	David Grey Chris Steiber
Jan 17, 2018	12	Added 510303-1 per form 4.22-2	David Grey Chris Steiber
Mar 20, 2018	13	Added 517794-1, 517215-1 & 517250-1 per form 4.22-2	David Grey Chris Steiber
July 16, 2018	14	Added 513200-2, 513237-1 & 509677-3 per form 4.22-2	Dan Ketchum Chris Steiber
Nov 9, 2018	15	Correction - Added UTAS part numbers to the 513200-2 & 513237-1 entry's & added W-120806.	Chris Steiber
Nov 28, 2018	16	Added 508952-2, 513266-1, 513265-1 & 515745-1 per form 4.22-2	Chris Steiber

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Dec 21, 2018	17	Added W-120830 Switch (formerly on Ops Spec)	Chris Steiber
Jan 22, 2019	18	Added 508474-2 & 514273-3 per form 4.22-2	Chris Steiber
Jan 08, 2020	19	Added 511578-3 per form 4.22-2	Christine Hannon Anthony Altieri
July 28, 2020	20	Added 508390-2 per form 4.22-2.	Christine Hannon Anthony Altieri
Aug 20, 2020	21	Added 513390-1 and 513390-2 per form 4.22-2.	Christine Hannon Anthony Altieri
Dec 15, 2020	22	Added 2638M05P01 per form 4.22-2.	Christine Hannon Anthony Altieri
Mar 17, 2021	23	Added 515347-1 and 515348-1 per form 4.22-2.	Christine Hannon Anthony Altieri
June 3, 2021	24	Added 509680-3 per form 4.22-2.	Christine Hannon Anthony Altieri
May 5, 2022	25	Added 514192-2per form 4.22-2.	Christine Hannon Shannon Slack

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Entry No.	Part Number	Description	ATA Chapter	Maintenance functions	Technical Data	Major Equipment	Remarks
1	9049005-2	Alternator	73-20-01	Inspection Repair Overhaul	CMM 73-20-01 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	Allison 250-C40
2	9049025-2	Alternator	73-20-01	Inspection Repair Overhaul	CMM 73-20-01 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	Allison 250-C40
3	CG12313	Switch	73-01-03	Inspection Repair Overhaul	CMM 73-01-03 Unison Drawings and Specification	Multimeter Megohmmeter	Allison T56
4	46075	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
5	46075-1	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
6	46075-2	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
7	46074	Rotor	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Rig Test Stand	AE 2100 AE3007
8	46074-1	Rotor	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Rig Test Stand	AE 2100 AE3007
9	46074-2	Rotor	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Rig Test Stand	AE 2100 AE3007
10	430184	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
11	430249	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
12	430250	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
13	430263	Stator	74-11-00	Inspection Repair Overhaul	CMM 74-11-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	AE 2100 AE3007
14	430117	Stator	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	BR710 BR715
15	430117-1	Stator	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	BR710 BR715
16	514842-1	Stator	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	BR710 BR715
17	430041	Rotor	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Rig Test Stand	BR710 BR715
18	430242	Rotor	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Rig Test Stand	BR710 BR715

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19	HCG12737	Switch	75-44-11	Inspection Repair Overhaul	CMM 75-44-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
20	HCG12743	Switch	75-44-11	Inspection Repair Overhaul	CMM 75-44-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
21	HCG12772	Switch	75-44-11	Inspection Repair Overhaul	CMM 75-44-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
22	120796	Switch	75-44-11	Inspection Repair Overhaul	CMM 75-44-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
23	120803	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
24	120809	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
25	120842	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
26	120844	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
27	120848	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
28	120861	Switch	75-44-12	Inspection Repair Overhaul	CMM 75-44-12 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
29	120874	Switch	75-44-13	Inspection Repair Overhaul	CMM 75-44-13 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
30	CG 12527	Switch	78-31-11	Inspection Repair Overhaul	CMM 78-31-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
31	CG 12609	Switch	78-31-11	Inspection Repair Overhaul	CMM 78-31-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
32	CG 12640	Switch	78-31-11	Inspection Repair Overhaul	CMM 78-31-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
33	120784	Switch	78-31-11	Inspection Repair Overhaul	CMM 78-31-11 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
34	CG 12693	Switch	78-31-34	Inspection Repair Overhaul	CMM 78-31-34 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
35	120773	Switch	78-31-36	Inspection Repair Overhaul	CMM 78-31-36 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
36	120814	Switch	78-32-51	Inspection Repair Overhaul	CMM 78-32-51 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
37	506569-1	Stator	73-21-58	Inspection Repair Overhaul	CMM 73-21-58 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF6 CFM56

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38	510846-1	Stator	73-21-58	Inspection Repair Overhaul	CMM 73-21-58 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF6 CFM56
39	505344-1	Rotor	73-21-58	Inspection Repair Overhaul	CMM 73-21-58 Unison Drawings and Specification	Rig Test Stand	CF6 CFM56
40	HCG 12732	Switch	78-32-37	Inspection Repair Overhaul	CMM 78-32-37 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
41	120789	Switch	78-32-37	Inspection Repair Overhaul	CMM 78-32-37 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
42	120854	Switch	78-32-37	Inspection Repair Overhaul	CMM 78-32-37 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
43	120863	Switch	78-32-37	Inspection Repair Overhaul	CMM 78-32-37 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
44	506045-1	Compressor Outlet Temperature Sensor	77-12-13	Inspection Repair Overhaul	CMM 77-12-13 Unison Drawings and Specification	Multimeter Megohmmeter	CF6
45	44895	Stator	74-12-00	Inspection Repair Overhaul	CMM 74-12-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF34
46	44895-1	Stator	74-12-00	Inspection Repair Overhaul	CMM 74-12-00 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF34
47	48989-1	Rotor	74-12-00	Inspection Repair Overhaul	CMM 74-12-00 Unison Drawings and Specification	Rig Test Stand	CF34
48	430145	Stator	74-11-06	Inspection Repair Overhaul	CMM 74-11-06 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF34
49	430233	Stator	74-11-06	Inspection Repair Overhaul	CMM 74-11-06 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CF34
50	430146	Rotor	74-11-06	Inspection Repair Overhaul	CMM 74-11-06 Unison Drawings and Specification	Rig Test Stand	CF34
51	9048515-1	Stator	77-10-02	Inspection Repair Overhaul	CMM 77-10-02 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CFE738
52	9048520-1	Rotor	77-10-02	Inspection Repair Overhaul	CMM 77-10-02 Unison Drawings and Specification	Rig Test Stand	CFE738
53	44376	Stator	77-11-21	Inspection Repair Overhaul	CMM 77-11-21 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CFM56
54	44376-1	Stator	77-11-21	Inspection Repair Overhaul	CMM 77-11-21 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CFM56
55	49574	Rotor	77-11-21	Inspection Repair Overhaul	CMM 77-11-21 Unison Drawings and Specification	Rig Test Stand	CFM56

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56	505863-1	T3 Temperature Sensor	77-12-17	Inspection Repair Overhaul	CMM 77-12-17 Unison Drawings and Specification	Multimeter Megohmmeter	CFM56
57	505864-1	T3 Temperature Sensor	77-12-18	Inspection Repair Overhaul	CMM 77-12-18 Unison Drawings and Specification	Multimeter Megohmmeter	CFM56
58	504153-1	Compressor Discharge Temperature Sensor	77-14-01	Inspection Repair Overhaul	CMM 77-14-01 Unison Drawings and Specification	Multimeter Megohmmeter	CFM56
59	44515	Stator		Inspection Repair Overhaul	Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CT7
60	46105	Stator		Inspection Repair Overhaul	Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CT7
61	49677	Stator		Inspection Repair Overhaul	Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CT7
62	46130	Stator		Inspection Repair Overhaul	Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	CT7
63	44744	Rotor		Inspection Repair Overhaul	Unison Drawings and Specification	Rig Test Stand	CT7
64	505083-1	Stator	73-21-68	Inspection Repair Overhaul	CMM 73-21-68 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	F117
65	430167	Stator	73-21-68	Inspection Repair Overhaul	CMM 73-21-68 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	F117
66	46304	Rotor	73-21-68	Inspection Repair Overhaul	CMM 73-21-68 Unison Drawings and Specification	Rig Test Stand	F117
67	9049385-3	Stator	73-21-82	Inspection Repair Overhaul	CMM 73-21-82 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GE90
68	9049385-5	Stator	73-21-82	Inspection Repair Overhaul	CMM 73-21-82 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GE90
69	9049385-7	Stator	73-21-82	Inspection Repair Overhaul	CMM 73-21-82 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GE90
70	9049380-1	Rotor	73-21-82	Inspection Repair	CMM 73-21-82 Unison Drawings and Specification	Rig Test Stand	GE90
71	517794-1	EGT Probe	77-21-21	Inspection Repair Overhaul	CMM 77-21-21 Unison Drawings and Specification	Multimeter Megohmmeter	GE90 CF6
72	504909-1	Stator	73-22-10	Inspection Repair Overhaul	CMM 73-22-10 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GENx
			73-21-40		CMM 73-21-40 Unison Drawings and Specification		LEAP

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73	504910-1	Rotor	73-22-10	Inspection Repair Overhaul	CMM 73-22-10 Unison Drawings and Specification	Rig Test Stand	GENx
			73-21-40		CMM 73-21-40 Unison Drawings and Specification		LEAP
74	508672-1	T3 Temperature Sensor	77-12-16	Inspection Repair Overhaul	CMM 77-12-16 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
75	508672-2	T3 Temperature Sensor	77-12-16	Inspection Repair Overhaul	CMM 77-12-16 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
76	504690-1	Threaded Insert	73-22-10	Inspection Repair Overhaul	CMM 73-22-10 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
77	508390-1	EGT Probe	77-34-01	Inspection Repair Overhaul	CMM 77-34-01 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
78	508390-2	EGT Probe	77-34-01	Inspection Repair Overhaul	CMM 77-34-01 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
79 80	504259-1 504243-1	Core Compartment Temperature Sensor Oil/Fuel Temperature Sensor	77-21-27	Inspection Repair Overhaul	CMM 77-21-27 Unison Drawings and Specification	Multimeter Megohmmeter Multimeter Megohmmeter	GENx
			77-11-14	Inspection Repair Overhaul	CMM 77-11-14 Unison Drawings and Specification		GENx GE90 Passport 20
80	504293-1	T3 Sensor	73-21-30	Inspection Repair Overhaul	CMM 73-21-30 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
81	504293-1	T3 Sensor	77-12-10	Inspection Repair Overhaul	CMM 77-12-10 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
82	504293-2	T3 Sensor	77-12-10	Inspection Repair Overhaul	CMM 77-12-10 Unison Drawings and Specification	Multimeter Megohmmeter	GENx
83	509033-1	Fuel Manifold Pressure Sensor	77-34-05	Inspection Recertification	CMM 77-34-05	Pressure fixture	GENx
84	504549-3	No. 1 Bearing Accelerometer	77-13-02	Inspection Recertification	CMM 77-13-02	Multimeter Megohmmeter	GENx
85	504551-2	No. 1 Bearing Accelerometer	77-13-02	Inspection Recertification	CMM 77-13-02	Multimeter Megohmmeter	GENx
86	508297-1	No. 1 Bearing Accelerometer	77-13-04	Inspection Recertification	CMM 77-13-04	Multimeter Megohmmeter	GENx
87	508486-1	Fuel Delta-P	73-32-01	Inspection Recertification	CMM 73-32-01	Pressure Fixture	GENx
88	2638M05P01	Differential Pressure Sensor	73-32-01	Inspection Recertification	CMM 73-32-01	Pressure Fixture	GENx
89	516983-1	Fuel Delta-P	73-32-01	Inspection Recertification	CMM 73-32-01	Pressure Fixture	GENx
90	504546-1	Oil Filter Delta-P Sensor	77-34-04	Inspection Recertification	CMM 77-34-04	Pressure Fixture	GENx
91	504547-3	Oil Pressure Transducer	77-34-03	Inspection Recertification	CMM 77-34-03	Pressure Fixture	GENx

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92	509351-1	T25 TAT Sensor	77-11-13	Inspection Recertification	CMM 77-11-13	Thermal Cycle Chamber	GENx
93	509350-1	T12 TAT Sensor	77-21-25	Inspection Recertification	CMM 77-21-25	Thermal Cycle Chamber	GENx
94	504542-4	Flow Meter	77-13-03	Per Sub-Tier Supplier	CMM 77-13-03	N/A	GENx
95	430252-1	Stator	73-21-52	Inspection Repair Overhaul	CMM 73-21-52 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GP7270 GP7277
96	430252-2	Stator	73-21-52	Inspection Repair Overhaul	CMM 73-21-52 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GP7270 GP7277
97	430251	Rotor	73-21-52	Inspection Repair Overhaul	CMM 73-21-52 Unison Drawings and Specification	Rig Test Stand	GP7270 GP7277
98	501170-1	Core Speed Sensor	77-11-12	Inspection Repair Overhaul	CMM 77-11-12 Unison Drawings and Specification	Multimeter Megohmmeter	GP7270 GP7277
99	501175-2	Fan Speed Sensor	77-11-11	Inspection Repair Overhaul	CMM 77-11-11 Unison Drawings and Specification	Multimeter Megohmmeter	GP7270 GP7277
100	818476-1 (HS) 9057230-1 (UI)	Stator	73-20-02 UI 24-21-01 HS	Inspection Repair Overhaul	CMM 73-20-02 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	GTA800-1
101	818477-2 (HS) 9057225-1 (UI) 9057225-2 (UI)	Rotor	73-20-02 UI 24-21-01 HS	Inspection Repair Overhaul	CMM 73-20-02 Unison Drawings and Specification	Rig Test Stand	GTA800-1
102	1026501 (HS) 517215-1 (UI)	Stator	73-23-38	Inspection Repair Overhaul	CMM 73-28-38 Unison Drawings and Specification	Leak Check Fixture Oil Check Plate Rig Test Stand	PW1900
103	1026502 (HS) 517250-1 (UI)	Rotor	73-23-38	Inspection Repair Overhaul	CMM 73-28-38 Unison Drawings and Specification	Rig Test Stand	PW1900
104	45100	Stator	73-21-31	Inspection Repair Overhaul	CMM 73-21-31 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW2037
105	430219	Stator	73-21-31	Inspection Repair Overhaul	CMM 73-21-31 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW2037
106	45099	Rotor	73-21-31	Inspection Repair Overhaul	CMM 73-21-31 Unison Drawings and Specification	Rig Test Stand	PW2037
107	46038	Rotor	73-21-31	Inspection Repair Overhaul	CMM 73-21-31 Unison Drawings and Specification	Rig Test Stand	PW2037
108	430070-1	Stator	73-21-85	Inspection Repair Overhaul	CMM 73-21-85 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW4000
109	430070-2	Stator	73-21-85	Inspection Repair Overhaul	CMM 73-21-85 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW4000
110	430071	Rotor	73-21-85	Inspection Repair Overhaul	CMM 73-21-85 Unison Drawings and Specification	Rig Test Stand	PW4000

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111	120837	Switch	75-24-21	Inspection Repair Overhaul	CMM 75-24-21 Unison Drawings and Specification	Multimeter Megohmmeter	PW4000
112	430073	Stator	73-21-66	Inspection Repair Overhaul	CMM 73-21-66 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW4000
113	430074	Rotor	73-21-66	Inspection Repair Overhaul	CMM 73-21-66 Unison Drawings and Specification	Rig Test Stand	PW4000
114	430192	Stator	73-21-15	Inspection Repair Overhaul	CMM 73-21-15 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW6000
115	512337-1	Stator	73-21-15	Inspection Repair Overhaul	CMM 73-21-15 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW6000
116	430193	Rotor	73-21-15	Inspection Repair Overhaul	CMM 73-21-15 Unison Drawings and Specification	Rig Test Stand	PW6000
117	1765MK1	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	RB211
118	1766MK1	Rotor	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Rig Test Stand	RB211
119	45040	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	RB211
120	45040-1	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	RB211
121	47369	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	RB211
122	47369-1	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	RB211
123	46354	Rotor	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Rig Test Stand	RB211
124	504386-1	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	SaM146
125	506580-1	Rotor	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Rig Test Stand	SaM146
126	510303-1	Stator	73-21-08	Inspection Repair Overhaul	CMM 73-21-08 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	SaM146
127	430216	Stator	74-10-02	Inspection Repair Overhaul	CMM 74-10-02 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	T800
128	9057245-1	Rotor	74-10-02	Inspection Repair Overhaul	CMM 74-10-02 Unison Drawings and Specification	Rig Test Stand	T800

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129	430217	Stator	73-21-64	Inspection Repair Overhaul	CMM 73-21-64 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	Tay 611
130	430218	Rotor	73-21-64	Inspection Repair Overhaul	CMM 73-21-64 Unison Drawings and Specification	Rig Test Stand	Tay 611
131	1664MK2/3/4	Stator	73-22-38	Inspection Repair Overhaul	CMM 73-22-38 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
132	1668MK1	Rotor	73-22-38	Inspection Repair Overhaul	CMM 73-22-38 Unison Drawings and Specification	Rig Test Stand	V2500
133	1774MK1	Stator	73-28-03	Inspection Repair Overhaul	CMM 73-28-03 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
134	1794MK2	Stator	73-28-04	Inspection Repair Overhaul	CMM 73-28-04 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
135	430083	Rotor	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Rig Test Stand	V2500
136	430110	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
137	430153	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
138	430201	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
139	430201-1	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
140	430202	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
141	430202-1	Stator	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	V2500
142	430116	Air Shroud	73-28-05	Inspection Repair Overhaul	CMM 73-28-05 Unison Drawings and Specification	Visual	V2500
143	1023419-2 (UTAS) 514802-2 (UI)	Stator	73-23-05	Inspection Repair Overhaul	CMM 73-23-05 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW1100
144	1023418-1 (UTAS) 514797-1 (UI)	Rotor	73-23-05	Inspection Repair Overhaul	CMM 73-23-05 Unison Drawings and Specification	Rig Test Stand	PW1100
145	1018317 (UTAS) 511578-1 (UI)	Stator	73-22-54	Inspection Repair Overhaul	CMM 73-22-54 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW1500
146	1026827 (UTAS) 511578-2 (UI)	Stator	73-22-54	Inspection Repair Overhaul	CMM 73-22-54 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW1500

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147	1030729 (UTAS) 511578-3 (UI)	Stator	73-22-54	Inspection Repair Overhaul	CMM 73-22-54 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	PW1500
148	1018318 (UTAS) 511579-1 (UI)	Rotor	73-22-54	Inspection Repair Overhaul	CMM 73-22-54 Unison Drawings and Specification	Rig Test Stand	PW1500
149	1026828 (UTAS) 511579-2 (UI)	Rotor	73-22-54	Inspection Repair Overhaul	CMM 73-22-54 Unison Drawings and Specification	Rig Test Stand	PW1500
150	515876-1	Sensor, T3	73-21-25	Inspection Repair Overhaul	CMM 73-21-25 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
151	517113-1	Sensor, Temperature Core	77-22-05	Inspection Repair Overhaul	CMM 77-22-05 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
152	515564-3	Overheat Sensor	75-41-05	Inspection Repair Overhaul	CMM 75-41-05 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
153	515546-1	T3 Sensor	73-21-27	Inspection Repair Overhaul	CMM 73-21-27 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
154	513390-1	Overheat Detector	71-02-04	Inspection Repair Overhaul	CMM 71-02-04 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
155	513390-2	Overheat Detector	71-02-04	Inspection Repair Overhaul	CMM 71-02-04 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
156	509680-3	EGT Sensor Assembly	77-22-01	Inspection Repair Overhaul	CMM 77-22-01 Unison Drawings and Specification	Multimeter Megohmmeter	HF120
157	508472-2	Sensor, P0	77-34-07	Inspection Repair Overhaul	CMM 77-34-07 Unison Drawings and Specification	Multimeter Megohmmeter	HF120
158	508473-4	Sensor, P3	77-34-06	Inspection Repair Overhaul	CMM 77-34-06 Unison Drawings and Specification	Multimeter Megohmmeter	HF120
159	509677-3	Sensor Inlet Temp	77-21-30	Inspection Repair Overhaul	CMM 77-21-30 Unison Drawings and Specification	Multimeter Megohmmeter	HF120
160	508952-2	Oil Temp Sensor	77-21-31	Inspection Repair Overhaul	CMM 77-21-31 Unison Drawings and Specification	Multimeter Megohmmeter	HF120
161	508474-2	Oil Temp DP Sensor	77-34-08	Inspection Repair Overhaul	CMM 77-34-08 Unison Drawings and Specification	Multimeter Megohmmeter	HF120

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162	513266-1	Rotor	73-23-01	Inspection Repair Overhaul	CMM 73-23-01 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
163	513265-1	Stator	73-23-01	Inspection Repair Overhaul	CMM 73-23-01 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
164	515745-1	Sensor, Temperature T3	73-21-04	Inspection Repair Overhaul	CMM 73-21-04 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
165	514273-2	Sensor, Temperature T12	73-21-02	Inspection Repair Overhaul	CMM 73-21-02 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
166	513289-2	Sensor, EGT	77-21-01	Inspection Repair Overhaul	CMM 73-21-02 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
167	514273-3	Sensor, Temperature T12	73-21-02	Inspection Repair Overhaul	CMM 73-21-02 Unison Drawings and Specification	Multimeter Megohmmeter	Passport 20
168	46629	Harness, Cable Assy	74-34-00	Inspection Repair Overhaul	CMM 74-34-00 Unison Drawings and Specification	Multimeter Megohmmeter	CF34
169	432001	Switch	Military	Inspection Repair Overhaul	Unison Production Drawings and Specification	Multimeter Megohmmeter	C5
170	518021-1	Oil Temp Sensor	79-35-01	Inspection Repair Overhaul	CMM 79-35-01 Unison Drawings and Specification	Multimeter Megohmmeter	GP7200
171	518041-1	T3 Temp Sensor	77-21-10	Inspection Repair Overhaul	CMM 77-21-10 Unison Drawings and Specification	Multimeter Megohmmeter	GP7200
172	1019641-2 (UTAS) 513200-2 (UI)	Stator	73-22-68	Inspection Repair Overhaul	CMM 73-22-68 Unison Drawings and Specification	Standard Rotor Leak Check Fixture Rig Test Stand & adapter plate	PW800
173	1019640-1 (UTAS) 513237-1 (UI)	Rotor	73-22-68	Inspection Repair Overhaul	CMM 73-22-68 Unison Drawings and Specification	Standard Stator Leak Check Fixture Rig Test Stand & adapter plate	PW800
174	W-120806	Switch	75-24-21	Inspection Repair Overhaul	CMM 75-24-21 Unison Drawings and Specification	Multimeter Megohmmeter	PW4000
175	W-120830	Switch	78-32-81	Inspection Repair Overhaul	CMM 78-32-81 Unison Drawings and Specification	Multimeter Megohmmeter	PW4000

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176	514192-2	Switch	79-34-15	Inspection Repair Overhaul	CMM 79-34-15 Unison Drawings and Specification	Multimeter Megohmmeter	LEAP
177	515347-1	Rotor	24.33.03	Inspection Repair Overhaul	CMM 24.33.03 Unison Drawings and Specification	Leak Check Fixture Rig Test Stand	G7000
178	515348-1	Stator	24.33.03	Inspection Repair Overhaul	CMM 24.33.03 Unison Drawings and Specifications	Leak Check Fixture Rig Test Stand	G7000

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