

# PARTNERING TO ADVANCE THE FUTURE OF FLIGHT THROUGH SENSING SOLUTIONS

## RELIABILITY. ACCURACY. PERFORMANCE.

At Unison, a GE Aviation owned subsidiary, we design, manufacture and supply customized sensor solutions. Our product range includes a full suite of advanced Temperature and Speed Sensors, Pressure and Limit Switches and Bellows capable of harsh on-engine, airframe and industrial applications. We offer strong field-tested sensors design pedigree, a full spectrum of applicable engineering and testing capabilities with a problem-solving, service-oriented, partnering mindset. We strive to be our customer's partner and one-stop supplier of choice for advanced sensing.

With more than 35 years of experience, Unison has designed over 230 distinct sensor-types and shipped over 160,000 sensors over the last 10 years. We serve all the major global OEMs and MROs within commercial and miltary aerospace, marine, and industrial applications.

#### **SENSORS**

Our Temperature and Speed sensors are designed to withstand harsh environmental conditions for both high altitude, high performance aircraft to marine and ground-based turbine and industrial applications. We continually invest in advanced sensing solutions, pushing the boundaries of our capabilities in service of our customer's critical Sensing needs.



#### **SWITCHES**



Unison offers precision absolute and differential pressure switches, as well as high temperature mechanical position or limit switches for harsh environment applications.

#### **BELLOWS**

Unison manufactures tightly controlled, thinwalled, precision hydroformed bellows as a stand alone assembly or for use in switches serving as either a flexible mechanical seal or a precision pressure sensing element.



### TYPICAL CHARACTERISTICS

#### THERMOCOUPLE SENSOR

Temperature Up to 2300°F

Response Time 2.5s @ 0.45 Mach

Advanced Materials Inconel<sup>TM</sup> 600, Inconel<sup>TM</sup> X - 750,

Haynes 188, RENE N5

**Accuracy** ± 6°F @ 1500°F, ± 4.4°F @ 1100°F

#### **RTD SENSOR**

Temperature  $-123^{\circ}\text{F} - 1400^{\circ}\text{F}$ Response Time  $<5s @ 9 \text{lb/s/ft}^2$ 

Accuracy Per IEC 60751 Class A or B typical

Resistance 100, 200, 500 Ohm typical

Common Applications Air, Oil, Fuel temperature sensing

#### **SPEED SENSOR**

Speed Range 50 to 30,000 RPM

Output Amplitude 0.5 to 125 volts peak to peak
Pulse Shape Approximately Sinusoidal

Symmetrical around zero

Physical Air Gap .015 to .050 inches

Operating Temperature -65°F to 500°F

#### **LIMIT/POSITION SWITCH PERFORMANCE**

**Electrical Rating** 0 - 10 amps at 0 - 32 volts

(Logic Level Available)

**Temperature Range** -65°F to 650°F

Endurance Life 50,000 - 100,000 cycles

Vibration Resistance 20Gs 10 - 20,000 hertz

Shock Resistance 50Gs
Dielectric Strength >1000 volts

#### **BELLOWS PERFORMANCE**

Temperature -125°F to 350°F (Oil filled up to 800°F)

**Operating Pressures** 200-300 psia internal, 2-22 psia

external, 180 - 300 psia

differential, Up to 1050 psig  $\max$ 

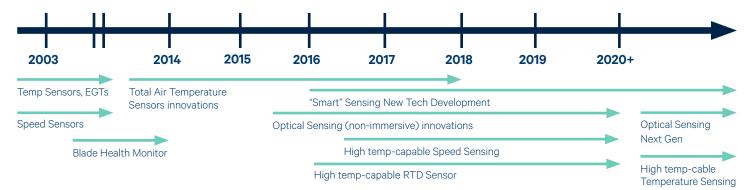
Materials Inconel™ or 300 series

Stainless Steel

Vibration and life Per MIL-E-8595 150,000 cycles

Working Stroke .005 to .250+ in

#### UNISON INNOVATIONS





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#### WHY UNISON?

As a global leader in aviation performance solutions, we have the products and experience to solve your toughest aviation problems.

To learn more our team is ready to help! Contact us for additional information:



Contact.Us@UnisonIndustries.com



Visit us at www.UnisonIndustries.com



Call your Unison sales representative