



## SCOPE OF ACCREDITATION

### Welding

**Unison Industries**  
7575 Baymeadows Way  
Jacksonville, FL 32256

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)**

**AC7110/1 Rev H - Nadcap Audit Criteria for Brazing (Torch/Induction) (to be used on audits on/after 7 August 2016)**

Baseline (All audits)

Supplement A – Torch (Additional requirements)

Supplement B – Induction (Additional requirements)

Supplement E – GTA Tack Welding (Additional requirements)

Supplement G – Processes using gas (Additional requirements)

Supplement H – Processes using Flux – (Additional requirements)

**AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding**

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

**AC7110/5S Rev E - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used on/after 17 September 2017)**

U00 None

**AC7110/6 Rev H - Nadcap Audit Criteria for Laser Welding**

Baseline (All audits)

Supplement D – Metallographic Evaluation of Qualification Welds (Additional requirements)

**AC7110/6S Rev E - Nadcap Supplemental Audit Criteria for Laser Welding (to be used on/after 17 September 2017)**

U00 None

**AC7110/9 Rev F - Nadcap Audit Criteria for Percussion Stud Welding (to be used on audits on/after 7 August 2016)**

Baseline (All audits)

Supplement A – Automatic Capacitor Discharge Machines (Additional requirements)

**AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

**AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)**

U00 None